

# Work Order ID 99541

\*99541\*

Page 1

April-11-13 11:05:35 AM

Item ID: D350-607-041

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket, LH

Start Date: 4/11/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/25/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MCS Date: 13-04-11 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D350-607-1	Rev A
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LB  
LABEL only

100	DOCUMENT CONTROL	0.00							
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\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD350-607-041 CHG009

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

\*110\*

Packaging

Packaging

Memo

0.00

1 13-04-19 JB

120	Small Fab	0.00							
-----	-----------	------	--	--	--	--	--	--	--

\*120\*

Small Fab

Small Fab

Small Fab

Memo

0.00

Assemble as per Dwg D350-607

Seal support gusset seam with white sikaflex-291

Batch 1124958

Expiry date: 13-7

1 13-4-22

# Work Order ID 99541

\*99541\*

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Item ID: D350-607-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket, LH

Start Date: 4/11/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 4/25/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo *****Ensure label for weight capacity is correct*****	0.00 13/6/22 9.00							
140 *140* Packaging Packaging	Pick Kit  Memo	0.00 0.00							1 8 13-4-25
150 *150* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00							13/4/25

# Work Order ID 99541

\*99541\*

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April-11-13 11:05:35 AM

Item ID: D350-607-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket, LH

Start Date: 4/11/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 4/25/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							
*160*	Packaging					1	8	13-4-25	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-041 Location: _____								
170	QC21- Final Inspection - Work Order Release	0.00							
*170*									
QC	Memo	0.00							
Quality Control									

13/5/6 DJ  
MK

13-4-26

# Picklist Print

\*April-11-13 11:05:38 AM

Page 1

Work Order ID: 99541

\*99541\*

Parent Item: D350-607-041

\*D350-607-041\*

Parent Item Name: Heli-Utility-Basket, LH

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:M 05.09.02 Added D2856-400-720KJ/JLM  
 IPP Rev:N 07-12-21 ECN1068 DD IPP Rev:O as  
 per ECN10-545 DD 10.04.16 verified by:EC IPP REV:P 12.07.24 AS  
 PER ECN 12-603 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-607-241		Manufactured	No			140	Each	5.0000	1	1			
<b>*D350-607-241*</b> Basket Clamp Assembly <i>SD</i>													
								**	95939		<i>SL</i>		

Location	Loc Qty	Loc Code
PKG12	5	
90189	1	
96233	1	
96594	1	
97278	2	

D2221		Manufactured	No			110	Each	0.0000	1	1			
<b>*D2221*</b> 350 Basket Base <i>99542</i>													
								**	1		<i>BL 13-4-22</i>		

D2512		Manufactured	No			110	Each	0.0000	1	1			
<b>*D2512*</b> Basket Lid 205/350 <i>99543</i>													
								**	1		<i>BL 13-4-22</i>		

D2022-101		Manufactured	No			110	Each	178.0000	2	2			
<b>*D2022-101*</b> Spacer													
								**	<i>80</i>		<i>13-04-19</i>		

Location	Loc Qty	Loc Code
ST004	178	
90149	35	
92861	33	
97235	50	
98450	60	

*90149*

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Parent Item: D350-607-041

\*D350-607-041\*

Parent Item Name: Heli-Utility-Basket, LH

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

D2258-200

Manufactured No

110

Each

23.0000

1

1

\*D2258-200\*

Placard 200lb

\*\*

7B

Location

Loc Qty

Loc Code

ST007

23

84436

1

96319

7

98342

15

96319

D2332-041

Manufactured No

110

Each

3.0000

1

1

\*D2332-041\*

Lid Prop Assembly 6.69" long

\*\*

98967 23

Location

Loc Qty

Loc Code

FG

2

89226

2

ST255

1

84006

1

D2530

Manufactured No

110

Each

9.0000

1

1

\*D2530\*

Handle Weldment

\*\*

23

Location

Loc Qty

Loc Code

ST255

9

86369

9

86369

D2535

Manufactured No

110

Each

61.0000

2

2

\*D2535\*

Spring

\*\*

7B 13-04-19

Location

Loc Qty

Loc Code

ST011

61

92570

11

96248

50

96248

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Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket, LH

\*99541\*

\*D350-607-041\*

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

110 Each

104.0000 2 2

\*D2537\*

Bushing

\*\*

JP

Location

Loc Qty

Loc Code

ST008

24

99011

24

ST011

80

92711

16

94713

40

98426

24

92711

D2728-3 Manufactured No

110 Each

0.0000 0 0

\*D2728-3\*

Dart Logo label

\*\*

JB

D2931 Manufactured No

110 Each

2,224.000 2 2

\*D2931\*

Bumper

\*\*

JS

Location

Loc Qty

Loc Code

GA

226

46064

226

ST021

1998

86435

1998

46064

AN3-16A Purchased No

110 Each

108.0000 2 2 ✓

\*AN3-16A\*

Bolt

\*\*

JO

13-04-19

Location

Loc Qty

Loc Code

GA

47

117441

47

ST352

61

122407

11

123900

50

123900

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Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket. LH

\*99541\*

\*D350-607-041\*

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

AN4-7A	Purchased	No	110	Each	105.0000	2	2	-
<b>*AN4-7A*</b>						<b>**</b>		
Bolt								<i>JB</i>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST355	105	
123352	5	
124215	100	

*124215*

AN4-22A	Purchased	No	110	Each	219.0000	1	1	-
<b>*AN4-22A*</b>						<b>**</b>		
Bolt								<i>JB</i>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	50	
116419	50	
ST358	69	
122416	69	
ST515	100	
123348	100	

*122416*

AN4-24A	Purchased	No	110	Each	36.0000	1	1	-
<b>*AN4-24A*</b>						<b>**</b>		
Bolt								<i>JB</i> <i>13-04-19</i>

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST358	36	
124486	36	

*124486*

# Picklist Print

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Work Order ID: 99541

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket. LH

\*99541\*

\*D350-607-041\*

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No

\*AN5-17A\*

Bolt

110 Each 166.0000 4 4 ✓

\*\*

Location

Loc Qty

Loc Code

GA 36

117872 36

ST337 130

124215 50

124805 80

124805

AN960JD8 NAS1149DN832 Purchased No

110 Each 0.0000 2 2 ✓

\*\*

\*AN960.ID8\*

Washer

AN960JD416 NAS1149D0463J Purchased No

110 Each 0.0000 2 2 ✓

\*\*

\*AN960.ID416\*

Washer

AN960JD416L NAS1149D0416J Purchased No

110 Each 6.0000 2 2 ✓

\*\*

\*AN960.ID416I \*

Washer

123741 JB

Location

Loc Qty

Loc Code

FP001 6

110153 6

AN960JD516 NAS1149D0563J Purchased No

110 Each 2.0000 4 4 ✓

\*\*

\*AN960.ID516\*

Washer

122452 JB

13-04-19

Location

Loc Qty

Loc Code

ST504 2

1069059 2



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Parent Item Name: Heli-Utility-Basket. LH

\*99541\*

\*D350-607-041\*

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

AN970-4 Purchased No

110 Each 505.0000 4 4

\*AN970-4\*

Washer

\*\*

JB

Location

Loc Qty

Loc Code

ST343

11

120644

7

124101

4

st510

494

125098

494

125098

MS20600-AD4W3

Purchased

No

110 Each

1,361.000 2 2

\*MS20600-AD4W3\*

Cherry Rivets

\*\*

JB

13-04-19

Location

Loc Qty

Loc Code

ST311

1228

122151

4

122452

9

123525

294

124231

921

WA003

133

107939

133

124231

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Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket, LH

\*99541\*

\*D350-607-041\*

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

4,883.000

2

2

\*MS21042L3\*

Nut

\*\*

80 13-04-19

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

119

122452

119

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

4493

123900

976

124291

3517

124291

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Work Order ID: 99541

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket, LH

\*99541\*

\*D350-607-041\*

Start Date: 4/11/13

Required Date: 4/25/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,025.000

4

4

\*\*

\*MS21042L 4\*

Nut

## Location

## Loc Qty

## Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

2

121444

2

ST314

76

116548

4

119017

20

123248

36

123355

16

ST518

1617

124231

1617

124231

MS21042L5

Purchased

No

110

Each

523.0000

4

4

\*\*

\*MS21042L 5\*

Nut

## Location

## Loc Qty

## Loc Code

ST314

104

108827

4

116548

43

119109

20

121652

12

122452

13

2937

12

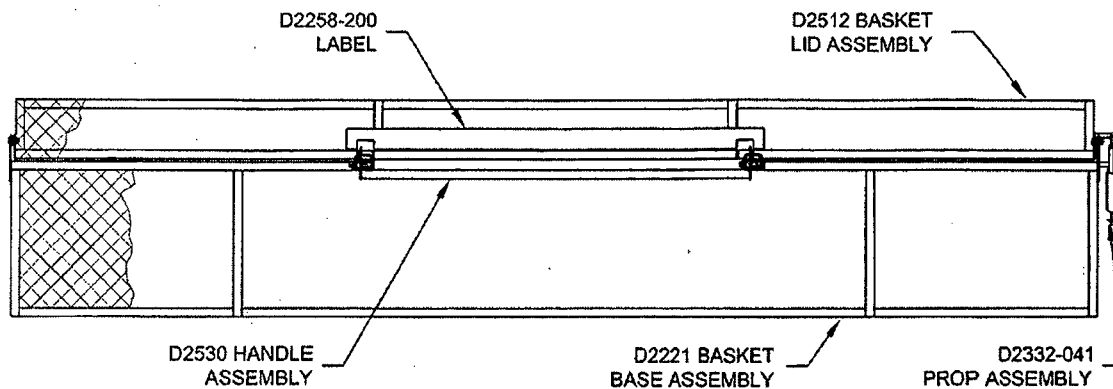
ST506

419

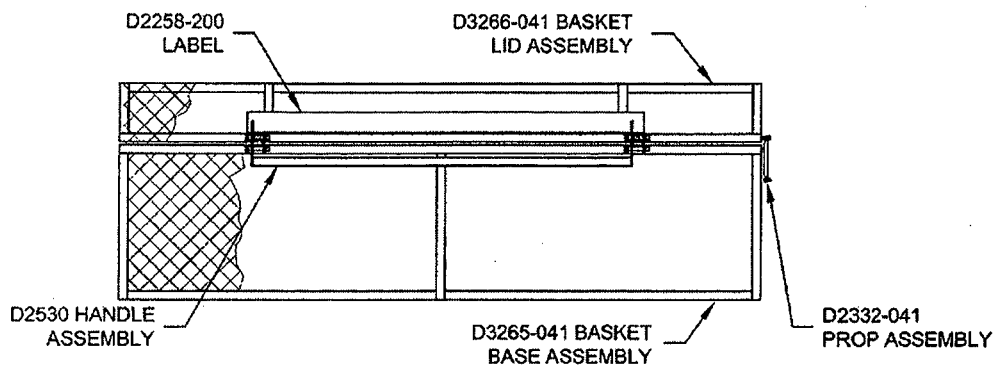
123900

419

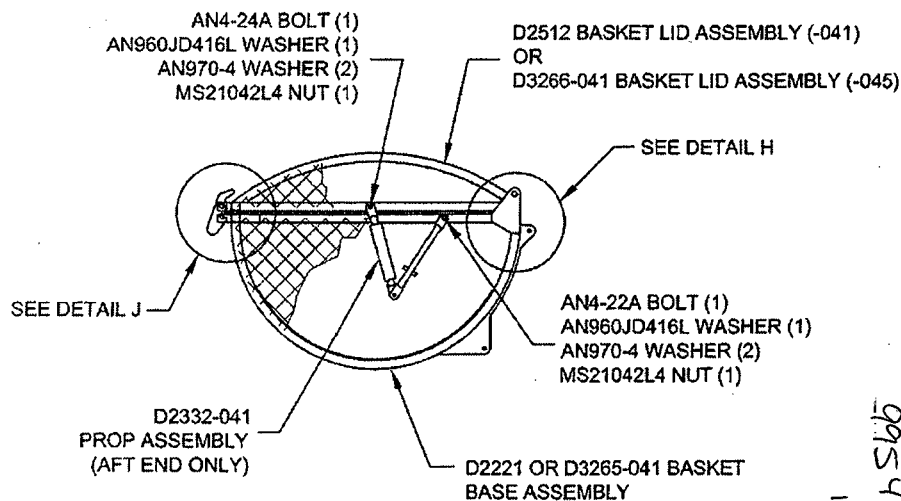
123900



**D350-607-041 HELI-UTILITY- BASKET™**



**D350-607-045 HELI-UTILITY- BASKET™**



**VIEW C-C**  
**PROP ARM DETAIL**

**Figure 5 – Basket Replacement Parts**

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Revision: **A**  
Date: 10.03.10

99541 M-5  
13-04-11